

## Facts & Figures

- The company has **nine facilities** in Texas, in addition to a sales office at Conroe and a wood and fiber supply office at Camden.
- In the state, Georgia-Pacific manufactures corrugated packaging, thermosetting resins and building products.
- More than **1,500 employees** work for Georgia-Pacific's Texas operations. In 2010, local operations generated approximately **\$99 million in gross employee wages and benefits**.

## Safety and Environmental Compliance

Georgia-Pacific's safety and environmental compliance goal is 10,000 percent; this is achieved with 100 percent of employees complying 100 percent of the time. To help meet this goal, employees receive extensive training and are recognized by the company for their accomplishments.

An industry leader in safety, Georgia-Pacific is the first company to participate in the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP) Corporate Pilot. OSHA cited strong management systems that promote safe and healthful working conditions as a reason for the company's selection.

To participate in the OSHA VPP program, facilities undergo a rigorous evaluation process to demonstrate how their policies and programs maintain excellent health and safety conditions for all employees. Georgia-Pacific has 70 sites recognized by the OSHA VPP program.

GP's Camden, Corrigan, Denton, Sweetwater and Waxahachie facilities received OSHA VPP Star designations for outstanding performance.

## Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP's community involvement and read the company's social responsibility report at [www.gp.com](http://www.gp.com).

## International Consumer Brands:

Headquartered at Atlanta, Georgia-Pacific ([www.gp.com](http://www.gp.com)) is one of the world's leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs 40,000 people at 300 locations in North America, South America and Europe.

Our familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft 'n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Internationally, the company markets both retail and away-from-home consumer products such as bathroom and facial tissue, handkerchiefs, paper towels and tabletop products for foodservice in Europe and other locations. Marketleading brands include Lotus®, Moltonel®, Colhogar®, Tenderly® and Delica®.

## Leading Building Products:

Georgia-Pacific's building products business has long been among the nation's top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), chemicals (Nitamin™) and other products.

## Innovative Packaging:







The company's innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific the best and most competitive in the packaging industry.

## Cellulose, Pulp & Paper:

Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a leading producer of communication/printing paper; its branded office papers dominate category sales at warehouse clubs and mass retailers.

## A LOOK AT OUR FACILITIES

LOCATION	PRODUCTS	END-USE/UNIQUE FEATURES	OSHA VPP
<b>Camden</b> <i>Southern Pine Sawmill</i>	Dimensional Lumber	Boards and studs manufactured for general construction purposes.	
<b>Camden</b> <i>Softwood Plywood</i>	Plytanium® Plywood and Sturd-I-Floor®	Plytanium® plywood is used in sheathing, roof decking, sub-flooring and other specialty applications. The high-quality Sturd-I-Floor® panel has a fully sanded face combining subfloor and underlayment in a single panel.	
<b>Corrigan</b> <i>Softwood Plywood</i>	Plytanium® Plywood and Sturd-I-Floor®	Plytanium® plywood is used in sheathing, roof decking, sub-flooring and other specialty applications. The high-quality Sturd-I-Floor® panel has a fully sanded face combining subfloor and underlayment in a single panel.	
<b>Denton</b> <i>Packaging</i>	Corrugated Sheets	Single-wall, double-wall and microflute corrugated sheets are produced and sent to box plants to make cardboard boxes.	
<b>Garland</b> <i>Packaging</i>	RPC Washing Facility	GP provides reusable plastic containers (RPCs) to fresh produce growers, packers and retailers.	
<b>Lufkin</b> <i>Chemical</i>	Thermosetting Resins	Thermosetting resins are used as bonding agents in a wide variety of wood products, counter tops, and oil well drilling products.	
<b>Quanah</b> <i>(Acme) Gypsum</i>	Wallboard and Joint Systems	Interior and exterior gypsum panels (ToughRock® and DensGuard®) for residential housing and commercial buildings.	
<b>Sweetwater</b> <i>Gypsum</i>	Wallboard Corrugated	Interior and exterior gypsum panels (ToughRock® and DensGuard®) for residential housing and commercial buildings.	
<b>Waxahachie</b> <i>Packaging</i>	Containers and Linerboard	Corrugated packaging and board solutions are developed to meet customer needs.	

## Manufacturing Processes

**Chemical:** Raw materials of phenol, urea and formaldehyde are mixed together with a catalyst to form thermosetting resins. Chemicals and chemical by-products also are used to improve the quality and strength of a variety of paper products, including fine writing papers, copier paper, bath tissue and paper towels.

**Containerboard:** Recycled fiber from old corrugated containers and virgin wood chips are converted to pulp, which is then manufactured into one of two products: linerboard or medium.

**Gypsum:** Wallboard and joint compounds manufactured from natural and synthetic mineral gypsum. Rock is milled, calcined (heated), hydrated, and continuously formed into drywall. Synthetic gypsum is a byproduct of coal-fired power plants.

**Lumber:** Logs are cut into dimensional boards or studs and are available in a variety of species.

**Packaging:** Linerboard and medium are combined on a corrugator to form a corrugated sheet. The sheet is sent to either a die-cutter or flexo folder for

finishing. Slots, scores and slits are then cut into the sheet to make a box. Double- and triple-wall boxes, bulk bins, water-resistant packaging and high-finish and preprinted packaging for point-of-sale displays are then produced.

**Plywood:** Odd numbers of cross-laminated layers (each layer has one or more plies) are glued together and formed under extreme heat and pressure.