

Facts & Figures

- The company has **nine facilities** in Oregon, in addition to a wood and fiber supply office at Toledo and a lumber sales office at Portland.
- In the state, Georgia-Pacific manufactures consumer tissue products, corrugated packaging, thermosetting resins and building products.
- More than **2,200 employees** work for Georgia-Pacific's Oregon operations. In 2010, local operations generated approximately **\$170 million in gross employee wages and benefits**.

Safety and Environmental Compliance

Georgia-Pacific's safety and environmental compliance goal is 10,000 percent; this is achieved with 100 percent of employees complying 100 percent of the time. To help meet this goal, employees receive extensive training and are recognized by the company for their accomplishments.

An industry leader in safety, Georgia-Pacific is the first company to participate in the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) Voluntary Protection Program (VPP) Corporate Pilot. OSHA cited strong management systems that promote safe and healthful working conditions as a reason for the company's selection.

To participate in the OSHA VPP program, facilities undergo a rigorous evaluation process to demonstrate how their policies and programs maintain excellent health and safety conditions for all employees. Georgia-Pacific has 70 sites recognized by the OSHA VPP program.

GP's Philomath, Portland and Toledo facilities received OSHA VPP Star designations for outstanding performance.

Commitment to Our Communities

Through the Georgia-Pacific Foundation, the company partners with many local and statewide organizations to make investments that improve the quality of life in communities where GP employees live and work.

To make a meaningful impact, the GP Foundation has four key investment areas—Education, Enrichment of Community, Environment and Entrepreneurship.

Learn more about GP's community involvement and read the company's social responsibility report at www.gp.com.

International Consumer Brands:

Headquartered at Atlanta, Georgia-Pacific (www.gp.com) is one of the world's leading manufacturers and marketers of tissue, packaging, paper, pulp, building products and related chemicals. The company employs 40,000 people at 300 locations in North America, South America and Europe.

Our familiar North American consumer tissue brands include Quilted Northern®, Angel Soft®, Brawny®, Sparkle®, Soft 'n Gentle®, Mardi Gras®, So-Dri® and Vanity Fair®, as well as the Dixie® brand of disposable cups, plates and cutlery.

Internationally, the company markets both retail and away-from-home consumer products such as bathroom and facial tissue, handkerchiefs, paper towels and tabletop products for foodservice in Europe and other locations. Marketleading brands include Lotus®, Moltonel®, Colhogar®, Tenderly® and Delica®.

Leading Building Products:

Georgia-Pacific's building products business has long been among the nation's top suppliers of building products to lumber and building materials dealers and large do-it-yourself warehouse retailers. The company is a major producer of wood panels (Plytanium® plywood, Blue Ribbon® OSB), lumber, gypsum products (ToughRock®, DensGlass®, DensArmor Plus®), chemicals (Nitamin™) and other products.

Innovative Packaging:




The company's innovative process and supply chain expertise, coupled with its solid business relationships, has made Georgia-Pacific the best and most competitive in the packaging industry.

Cellulose, Pulp & Paper:

Georgia-Pacific Cellulose produces a variety of pulps that are used to manufacture wide-ranging products, including fine writing and printing paper, coffee filters and tea bags, disposable wipes, diapers and feminine hygiene products.

Georgia-Pacific is a leading producer of communication/printing paper; its branded office papers dominate category sales at warehouse clubs and mass retailers.

A LOOK AT OUR FACILITIES

LOCATION	PRODUCTS	END-USE/UNIQUE FEATURES	OSHA VPP
Albany <i>Chemical</i>	Formaldehyde and Thermosetting Resins	Plant produces formaldehyde, powdered hardeners and liquid resins that are used in particleboard, hardboard, OSB and plywood.	
Canby <i>Gypsum</i>	FireDoor Core®	Gypsum firedoor core is used in doors for commercial, residential and multi-unit housing, and is strictly designed for fire safety.	
Clatskanie <i>(Wauna)</i> <i>Consumer Products</i>	Consumer Products	Clatskanie produces consumer products, including Brawny®, Mardi Gras®, Nice 'N Soft®, Quilted Northern® tissue and napkins, Sparkle®, Vanity Fair®, Zee®, and private label consumer products.	
Coos Bay <i>Western Softwood Sawmill</i>	Dimensional Lumber	Coos Bay produces Douglas Fir and Hemlock lumber products that are used throughout the West.	
Eugene <i>Chemical</i>	Thermosetting and Wet Strength Resins	Eugene produces liquid resins that are used in particleboard, hardboard, OSB, saturating and plywood, as well as paper wet-strength and sizing.	
Halsey <i>Consumer Products</i>	Consumer Products	Produces consumer products, including Quilted Northern® tissue and napkins, and private label consumer products.	
Philomath <i>Western Softwood Sawmill</i>	Dimensional Lumber	Philomath produces Douglas Fir and Hemlock lumber products.	
Portland <i>Distribution (3 centers)</i>	Consumer Products Distribution	Distribution of products in the Northwest region.	
Toledo <i>Containerboard</i>	Linerboard and Corrugating Medium	Products are used in corrugated boxes and packaging for retail items.	

Manufacturing Processes

Chemical: Raw materials of phenol, urea and formaldehyde are mixed together with a catalyst to form thermosetting resins. Chemicals and chemical by-products also are used to improve the quality and strength of a variety of paper products, including fine writing papers, copier paper, bath tissue and paper towels.

Chips: Small pieces of wood used to make pulp. The chips are made from wood waste in a sawmill or plywood plant, or from pulpwood cut specifically for this purpose.

Containerboard: Recycled fiber from old corrugated containers and virgin wood chips are converted to pulp, which is then manufactured into one of two products: linerboard or medium.

Gypsum: Wallboard and joint compounds manufactured from natural and synthetic mineral gypsum. Rock is milled, calcined (heated), hydrated, and continuously formed into drywall. Synthetic gypsum is a byproduct of coal-fired power plants.

Lumber: Logs are cut into dimensional boards or studs and are available in a variety of species.

Pulp/Paper: Wood chips are screened and chemicals are added to digest (cook) the chips into uniform fiber lengths. These fibers are mixed with chemicals and recycled water, then spread onto a continuously moving wire. This wire allows the water to drain away, forming a sheet of paper, board or tissue. The sheet is then dried, smoothed, rolled and prepared for final shipment.

Recycled Paper: Pre- and post-consumer recycled paper is collected for use as raw material for the production of deinked secondary fiber pulp. The waste paper is mechanically and/or chemically broken down, cleaned, and screened in order to recover usable fiber. The finished pulp is used primarily in the production of towel and tissue grades, but is also used in the production of business papers, such as copy paper.